

配合尺寸公差表(轴)

单位: μm

基本尺寸 (mm)		轴的公差等级															轴的公差等级															
>	≤	b9	c9	d8	d9	e7	e8	e9	f6	f7	f8	g5	g6	h5	h6	h7	h8	h9	js5	js6	js7	k5	k6	m5	m6	n6	p6	r6	s6	t6	u6	x6
-	3	-140	-60	-20	-20	-14	-14	-14	-6	-6	-6	-2	-2	0	0	0	0	0	±2	±3	±5	+4	+6	+6	+8	+10	+12	+16	+20	-	+24	+26
		-165	-85	-34	-45	-24	-28	-39	-12	-16	-20	-6	-8	-4	-6	-10	-14	-25				0	0	+2	+2	+4	+6	+10	+14	-	+18	+20
	3	-140	-70	-30	-30	-20	-20	-20	-10	-10	-10	-4	-4	0	0	0	0	0	±2.5	±4	±6	+6	+9	+9	+12	+16	+20	+23	+27	-	+31	+36
		-170	-100	-48	-60	-32	-38	-50	-18	-22	-28	-9	-12	-5	-8	-12	-18	-30				+1	+1	+4	+4	+8	+12	+15	+19	-	+23	+28
	6	-150	-80	-40	-40	-25	-25	-25	-13	-13	-13	-5	-5	0	0	0	0	0	±3	±4.5	±7	+7	+10	+12	+15	+19	+24	+28	+32	-	+37	+43
		-186	-116	-62	-76	-40	-47	-61	-22	-28	-35	-11	-14	-6	-9	-15	-22	-36				+1	+1	+6	+6	+10	+15	+19	+23	-	+28	+34
	10	-150	-95	-50	-50	-32	-32	-32	-16	-16	-16	-6	-6	0	0	0	0	0	±4	±5.5	±9	+9	+12	+15	+18	+23	+29	+34	+39	-	+44	+51
		-193	-138	-77	-93	-50	-59	-75	-27	-34	-43	-14	-17	-8	-11	-18	-27	-43				+1	+1	+7	+7	+12	+18	+23	+28	-	+33	+40
	14	-193	-138	-77	-93	-50	-59	-75	-27	-34	-43	-14	-17	-8	-11	-18	-27	-43				+1	+1	+7	+7	+12	+18	+23	+28	-	+33	+45
	18	-160	-110	-65	-65	-40	-40	-40	-20	-20	-20	-7	-7	0	0	0	0	0	±4.5	±6.5	±10	+11	+15	+17	+21	+28	+35	+41	+48	-	+54	+67
		-212	-162	-98	-117	-61	-73	-92	-33	-41	-53	-16	-20	-9	-13	-21	-33	-52				+2	+2	+8	+8	+15	+22	+28	+35	+41	+48	+54
	24	-212	-162	-98	-117	-61	-73	-92	-33	-41	-53	-16	-20	-9	-13	-21	-33	-52				+2	+2	+8	+8	+15	+22	+28	+35	+41	+48	+54
	30	-170	-120	-80	-80	-50	-50	-50	-25	-25	-25	-9	-9	0	0	0	0	0	±5.5	±8	±12	+13	+18	+20	+25	+33	+42	+50	+59	+64	+76	-
		-232	-182	-119	-142	-75	-89	-112	-41	-50	-64	-20	-25	-11	-16	-25	-39	-62				+2	+2	+9	+9	+17	+26	+34	+43	+48	+60	-
	40	-180	-130	-119	-142	-75	-89	-112	-41	-50	-64	-20	-25	-11	-16	-25	-39	-62				+2	+2	+9	+9	+17	+26	+34	+43	+48	+60	-
		-242	-192	-119	-142	-75	-89	-112	-41	-50	-64	-20	-25	-11	-16	-25	-39	-62				+2	+2	+9	+9	+17	+26	+34	+43	+48	+60	-
	50	-190	-140	-100	-100	-60	-60	-60	-30	-30	-30	-10	-10	0	0	0	0	0	±6.5	±9.5	±15	+15	+21	+24	+30	+39	+51	+60	+72	+85	+106	-
		-264	-214	-100	-100	-60	-60	-60	-30	-30	-30	-10	-10	0	0	0	0	0				+2	+2	+11	+11	+20	+32	+41	+53	+66	+87	-
	65	-200	-150	-146	-174	-90	-106	-134	-49	-60	-76	-23	-29	-13	-19	-30	-46	-74				+2	+2	+11	+11	+20	+32	+41	+53	+66	+87	-
		-274	-224	-146	-174	-90	-106	-134	-49	-60	-76	-23	-29	-13	-19	-30	-46	-74				+2	+2	+11	+11	+20	+32	+41	+53	+66	+87	-
	80	-220	-170	-120	-120	-72	-72	-72	-36	-36	-36	-12	-12	0	0	0	0	0	±7.5	±11	±17	+18	+25	+28	+35	+45	+59	+73	+93	+113	+146	-
		-307	-257	-120	-120	-72	-72	-72	-36	-36	-36	-12	-12	0	0	0	0	0				+3	+3	+13	+13	+23	+37	+51	+71	+91	+124	-
	100	-240	-180	-174	-207	-107	-126	-159	-58	-71	-90	-27	-34	-15	-22	-35	-54	-87				+3	+3	+13	+13	+23	+37	+51	+71	+91	+124	-
		-327	-267	-174	-207	-107	-126	-159	-58	-71	-90	-27	-34	-15	-22	-35	-54	-87				+3	+3	+13	+13	+23	+37	+51	+71	+91	+124	-
	120	-260	-200	-145	-145	-85	-85	-85	-43	-43	-43	-14	-14	0	0	0	0	0	±9	±12.5	±20	+21	+28	+33	+40	+52	+68	+88	+117	+147	-	
		-360	-300	-145	-145	-85	-85	-85	-43	-43	-43	-14	-14	0	0	0	0	0				+3	+3	+15	+15	+27	+43	+63	+92	+122	-	
	140	-280	-210	-208	-245	-125	-148	-185	-68	-83	-106	-32	-39	-18	-25	-40	-63	-100				+3	+3	+15	+15	+27	+43	+63	+92	+122	-	
		-380	-310	-208	-245	-125	-148	-185	-68	-83	-106	-32	-39	-18	-25	-40	-63	-100				+3	+3	+15	+15	+27	+43	+63	+92	+122	-	
	160	-310	-230	-208	-245	-125	-148	-185	-68	-83	-106	-32	-39	-18	-25	-40	-63	-100				+3	+3	+15	+15	+27	+43	+63	+92	+122	-	
		-410	-330	-208	-245	-125	-148	-185	-68	-83	-106	-32	-39	-18	-25	-40	-63	-100				+3	+3	+15	+15	+27	+43	+63	+92	+122	-	
	180	-340	-240	-170	-170	-100	-100	-100	-50	-50	-50	-15	-15	0	0	0	0	0	±10	±14.5	±23	+24	+33	+37	+46	+60	+79	+106	+151	+171	-	
		-455	-355	-170	-170	-100	-100	-100	-50	-50	-50	-15	-15	0	0	0	0	0				+4	+4	+17	+17	+31	+50	+77	+122	+146	-	
	200	-380	-260	-242	-285	-146	-172	-215	-79	-96	-122	-35	-44	-20	-29	-46	-72	-115				+4	+4	+17	+17	+31	+50	+77	+122	+146	-	
		-495	-375	-242	-285	-146	-172	-215	-79	-96	-122	-35	-44	-20	-29	-46	-72	-115				+4	+4	+17	+17	+31	+50	+77	+122	+146	-	
	225	-420	-280	-242	-285	-146	-172	-215	-79	-96	-122	-35	-44	-20	-29	-46	-72	-115				+4	+4	+17	+17	+31	+50	+77	+122	+146	-	
		-535	-395	-242	-285	-146	-172	-215	-79	-96	-122	-35	-44	-20	-29	-46	-72	-115				+4	+4	+17	+17	+31	+50	+77	+122	+146	-	
	250	-480	-300	-190	-190	-110	-110	-110	-56	-56	-56	-17	-17	0	0	0	0	0	±11.5	±16	±26	+27	+36	+43	+52	+66	+88	+113	+169	+199	-	
		-610	-430	-190	-190	-110	-110	-110	-56	-56	-56	-17	-17	0	0	0	0	0				+4	+4	+20	+20	+34	+56	+88	+113	+169	+199	-
	280	-540	-330	-271	-320	-162	-191	-240	-88	-108	-137	-40	-49	-23	-32	-52	-81	-130				+4	+4	+20	+20	+34	+56	+88	+113	+169	+199	-
		-670	-460	-271	-320	-162	-191	-240	-88	-108	-137	-40	-49	-23	-32	-52	-81	-130				+4	+4	+20	+20	+34	+56	+88	+113	+169	+199	-
	315	-600	-360	-210	-210	-125	-125	-125	-62	-62	-62	-18	-18	0	0	0	0	0	±12.5	±18	±28	+29	+40	+46	+57	+73	+98	+144	+188	+228	-	
		-740	-500	-210	-210	-125	-125	-125	-62	-62	-62	-18	-18	0	0	0	0	0				+4	+4	+21	+21	+37	+62	+108	+150	+199	+248	-
	355	-680	-400	-299	-350	-182	-214	-265	-98	-119	-151	-43	-54	-25	-36	-57	-89	-140				+4	+4	+21	+21	+37	+62	+108	+150	+199	+248	-
		-820	-540	-299	-350	-182	-214	-265	-98	-119	-151	-43	-54	-25	-36	-57	-89	-140				+4	+4	+21	+21	+37	+62	+108	+150	+199	+248	-
	400	-760	-440	-230	-230	-135	-135	-135	-68	-68	-68	-20	-20	0	0	0	0	0	±13.5	±20	±31	+32	+45	+50	+63	+80	+108	+166	+216	+266	-	
		-915	-595	-230	-230	-135	-135	-135	-68	-68	-68	-20	-20	0	0	0	0	0				+5	+5	+23	+23	+40	+68	+126	+172	+222	-	
	450	-840	-480	-327	-385	-																										